

# Square Dump Bin Assembly Guide

All Box Sizes



**Step 1:** Slide two Structure Grid together using the slots provided.



**Step 2:** Similarly slide in the third Structure Grid and press firmly into the other slot.



**Step 3:** Flip it and slide the last insert in a way that it is going through both slots and press down firmly, allowing for a snug fit.



**Step 4:** Pop out the flattened dump bin and place it with the bottom on the floor.



**Step 5:** Fold the top flaps all the way in and turn the dump bin over.



**Step 6:** Fold the bottom flaps at about 90° along the crease lines provided and turn the dump bin back over so that the bottom of the dump bin is now on the floor



**Step 7:** Slide the the structure grid inside the dump bin.



**Step 8:** Fold the flaps of the shelf at about 90° along the crease lines provided.



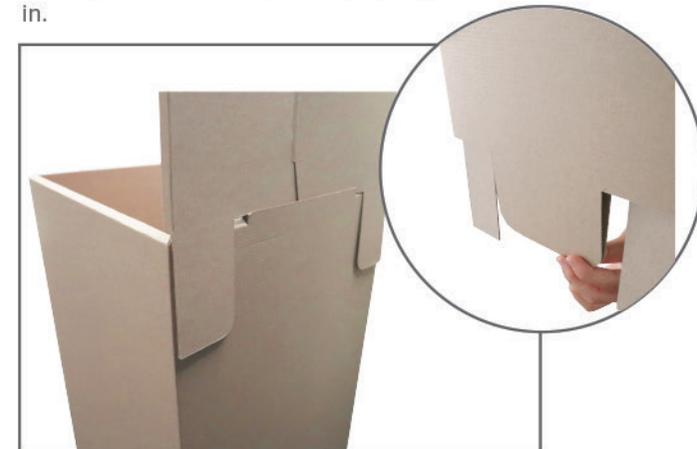
**Step 9:** Carefully tuck the front flap of the shelf between the structure grid and dump bin, and slide in the rest of the shelf while making sure the all flaps are properly tucked in.



**Step 10:** If you have a header board then carefully fold the fold along the crease lines



**Step 11:** Tuck the corner flap on one side of the header board into the cutout slot on the other side and press it down until it is flat.



**Step 12:** Slide the both front and back flap at the center of the header board into the cutout slot at the back of the dump bin while pushing the both side flaps behind the dump bin.



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**Step 13:** You should now have an awesome looking Dump bin